

# SETHNESS PRODUCTS COMPANY

TENTATIVE  
SPECIFICATION  
SETHNESS OC234 ORGANIC POWDERED CARAMEL COLOR  
CLASS I – E150a

- Description: Sethness Certified Organic Powdered Caramel Color is 100% Caramel Color and complies with Title 21 CFR 73.85 for Caramel. Sethness Organic Powdered Caramel Color is the dark brown powder resulting from the spray drying of liquid Certified Organic Caramel Color. Caramel Color is GRAS as stated in 21 CFR 182.1235.
- Ingredient Statement: Organic Caramel Color (100% Caramel Color labeled as “Organic”)
- Organoleptic Properties: Characteristic bitter, burnt sugar taste.
- Chemical/Physical Properties (as manufactured):

Tinctorial Power, K <sub>0.56</sub>	0.195-0.245
pH, 1% w/v solution	5.5-7.0
Moisture, % max.	4.0
Particle size, % through #100 U.S. Standard Sieve, min.	90
Color Intensity (typical)	0.100-0.130
- Microbiological Properties:

Standard Plate Count/g, max.	1000
Yeast/g, max.	20
Mold/g, max.	20
E. Coli/g (MPN)	<3
Salmonella/25 g	negative
- Packaging: 50 pound cartons
- Storage Conditions: The product should be stored in tightly closed containers in a cool and dry environment, preferably not to exceed 90° F.
- Shelf-life: One year minimum

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