

SETHNESS PRODUCTS COMPANY

SPECIFICATION
SETHNESS OC114 ORGANIC CARAMEL COLOR
CLASS I – E150a

- Description: Sethness Certified Organic Caramel Color is 100% Caramel Color and complies with Title 21 CFR 73.85 for Caramel. Sethness Organic Caramel is the dark brown liquid resulting from the carefully controlled heat treatment of certified Organic, food-grade, carbohydrates. Caramel Color is GRAS as stated in 21 CFR 182.1235.
- Ingredient Statement: Organic Caramel Color (100% Caramel Color labeled as “Organic”)
- Organoleptic Properties: Characteristic bitter, burnt sugar taste.

4. Chemical/Physical Properties (as manufactured):

Tinctorial Power, K _{0.56}	0.106-0.134
Baume' @ 60°F	31.0-34.0
Specific Gravity @ 60°F	1.272-1.306
Pounds per gallon @ 60°F	10.59-10.88
pH "as is"	3.0-4.0
Color Intensity (typical)	0.049-0.065

5. Microbiological Properties:

Standard Plate count/g, max	200
Yeast/g, max	10
Mold/g, max	10
E. coli/g (MPN)	< 3
Salmonella/25 g	negative

- Packaging: 5 gal. containers, 55 gal. drums and bulk.
- Storage Conditions: Cool and dry environment, preferably not to exceed 90°F. Product should not be allowed to freeze.
- Shelf-life: Twelve months minimum

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