

SETHNESS PRODUCTS COMPANY

SPECIFICATION
SETHNESS OC90 ORGANIC CARAMEL COLOR
CLASS 1 – E150a

1. Description: Sethness Certified Organic Caramel Color is 100% Caramel Color and complies with Title 21 CFR 73.85 for Caramel. Sethness Organic Caramel is the dark brown liquid resulting from the carefully controlled heat treatment of certified Organic, food-grade, carbohydrates. Caramel Color is GRAS as stated in 21 CFR 182.1235.
2. Ingredient Statement: Organic Caramel Color (100% Caramel Color labeled as “Organic”)
3. Organoleptic Properties: Characteristic bitter, burnt sugar taste.
4. Chemical/Physical Properties (as manufactured):

Tinctorial Power, K _{0.56}	0.080-0.095
Baume' @ 60°F	34.5-36.0
Specific Gravity @ 60°F	1.312-1.330
Pounds per gallon @ 60°F	10.93-11.08
pH "as is"	3.5-5.0
Color Intensity (typical)	0.035-0.045

5. Microbiological Properties:

Standard Plate count/g, max	200
Yeast/g, max	10
Mold/g, max	10
E. coli/g (MPN)	< 3
Salmonella/25 g	negative

6. Packaging: 5 gal. containers, 55 gal. drums and bulk.
7. Storage Conditions: Cool and dry environment, preferably not to exceed 90°F. Product should not be allowed to freeze.
8. Shelf-life: One year minimum

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