

# PRODUCT SPECIFICATIONS & TECHNICAL DATA

# SB245

POWDER CARAMEL COLOR, CLASS I CAS No: 8028-89-5 / EINECS: 232-435-9

## Description

According to Title 21 CFR 73.85, the color additive Caramel is the dark brown liquid or solid material resulting from the carefully controlled heat treatment of food-grade carbohydrates. Certain food-grade acids, alkalis and salts may be employed to assist caramelization.

Ingredients list: Caramel Color

**Labelling:** Caramel Color, Caramel

## Organoleptic properties

**Appearance:** Dark brown powder

Odor: Typical

**Taste:** Characteristic bitter, burnt sugar taste

# Chemical / Physical properties – Specifications (as manufactured)

Tinctorial Power: 0.235-0.265 (560 nm, 0.1% solution), Absorbance units

**pH**: 7.0-8.6 (1% w/v solution)

Moisture:  $\leq 5.0\%$ 

Particle size: ≥ 90% through #100 U.S. Standard Sieve

#### Chemical / Physical properties - Indicative values

Color Intensity: 0.115-0.145 (610 nm, 0.1 % solution), Absorbance units

Dry Matter: 96.8%

#### Microbiological properties

Aerobic Plate Count:< 1000 cfu/g</td>Yeast:< 20 cfu/g</td>Mold:< 20 cfu/g</td>E. coli:< 3 MPN/g</td>Salmonella:Negative/375g

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# **Heavy Metals**

 Arsenic:
 < 0.1 ppm</td>

 Lead:
 < 0.1 ppm</td>

 Mercury:
 < 0.01 ppm</td>

 Cadmium:
 < 0.1 ppm</td>

# GMO / Genetically Engineered (GE) status

Non-GE: Verified by the Non-GMO Project.

**Raw Material** 

Carbohydrate source: Cane Sucrose Syrup

Conformity & Use

Conformity: 21 CFR 73.85, 21 CFR 182.1235 (GRAS), Food Chemical Codex (FCC)

**Use:** Follow Good Manufacturing Practices (GMPs)

### Packaging, Storage Conditions, Best Used within

Packaging: Food Grade: 50 pound (22.68 Kg) carton

Storage conditions: The product should be stored in tightly closed containers in a cool and dry

environment, preferably not to exceed 90°F (32°C).

**Best Used Within:** 30 months from date of manufacture

## **Allergens**

No protein allergens present. Gluten-free by source.

#### Disclaimer

The information provided in this Product Specification & Technical Data document relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. All information and instructions provided in this Product Specification & Technical Data document are based on the current state of our knowledge at the latest revision date indicated. It is the responsibility of the user to be aware of and to follow the regulations applying to our product for its possession, handling and use.

Nutrition Data is compiled from the average analysis of typical batches of this product. It is the final user's responsibility to determine the nutritional content of their product. Nutrition Data is for guidance only.

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Calories   190   Calories (kcal)   Kilojoules   795   Kilojoules (kJ)   Moisture   3.2 * g   Total Fat   0 * g   Saturated Fat   0 g   Trans Fat   0 g   Cholesterol   0 mg   Sodium   1000 mg   Total Carbohydrates   93.1 * g   **Dietary Fiber   0 g   Total Sugars   16.3 g   Added Sugars   0 g   Protein   0 * g   Total Nitrogen   0 * g   Total Sulfur   0 * g   Total Vitamins   0 mg   Vitamin A   0 mg   Vitamin C   0 mg   Vitamin D   0 mcg   Folic Acid   0 mcg   Potassium   25 mg   Phosphorous   3 mg   **Total Analysis   1000 g	SB	245			
Kilojoules       795       Kilojoules (kJ)         Moisture       3.2 * g         Total Fat       0 * g         Saturated Fat       0 g         Cholesterol       0 mg         Sodium       1000 mg         Total Carbohydrates       93.1 * g         **Dietary Fiber       0 g         Total Sugars       16.3 g         Added Sugars       0 g         Protein       0 * g         Total Nitrogen       0 * g         Total Sulfur       0 * g         ***Sulfite       <10 ppm         Total Vitamins       0 mg         Vitamin A       0 mg         Vitamin D       0 mcg         Folic Acid       0 mcg         Ash       3.7 * g         Calcium       780 mg         Iron       2 mg         Phosphorous       3 mg	Nutrition Data (per 100g)				
Moisture         3.2 * g           Total Fat         0 * g           Saturated Fat         0 g           Cholesterol         0 mg           Sodium         1000 mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           Total Sulfur         0 * g           ***Sulfite         <10 ppm           Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Calories	190 Calories (kcal)			
Total Fat         0 * g           Saturated Fat         0 g           Trans Fat         0 mg           Cholesterol         0 mg           Sodium         1000 mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           ***Sulfite         <10 ppm	Kilojoules	795 Kilojoules (kJ)			
Saturated Fat         0 g           Trans Fat         0 mg           Cholesterol         0 mg           Sodium         1000 mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           ***Sulfite         <10 ppm	Moisture	3.2 * g			
Trans Fat         0         g           Cholesterol         0         mg           Sodium         1000         mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0         g           Total Sugars         16.3         g           Added Sugars         0         g           Protein         0 * g         g           Total Nitrogen         0 * g         g           Total Sulfur         < 10         ppm           Total Vitamins         0         mg           Vitamin A         0         mg           Vitamin D         0         mcg           Folic Acid         0         mcg           Ash         3.7 * g           Calcium         780         mg           Iron         2         mg           Phosphorous         3         mg	Total Fat	0 * g			
Cholesterol         0 mg           Sodium         1000 mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           Total Sulfur         0 * g           ***Sulfite         <10 ppm           Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Saturated Fat	0 g			
Sodium         1000         mg           Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           ***Sulfite         <10 ppm	<i>Trans</i> Fat	0 g			
Total Carbohydrates         93.1 * g           **Dietary Fiber         0 g           Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           Total Sulfur         0 * g           ****Sulfite         <10 ppm	Cholesterol	0 mg			
**Dietary Fiber       0 g         Total Sugars       16.3 g         Added Sugars       0 g         Protein       0 * g         Total Nitrogen       0 * g         ****Sulfur       0 * g         ****Sulfite       <10 ppm	Sodium	1000 mg			
Total Sugars         16.3 g           Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           ***Sulfite         <10 ppm	Total Carbohydrates	93.1 * g			
Added Sugars         0 g           Protein         0 * g           Total Nitrogen         0 * g           ***Sulfur         0 * g           ****Sulfite         <10 ppm           Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin C         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	**Dietary Fiber	0 g			
Protein         0 * g           Total Nitrogen         0 * g           Total Sulfur         0 * g           ***Sulfite         <10 ppm           Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Total Sugars	16.3 g			
Total Nitrogen         0 * g           Total Sulfur         0 * g           ****Sulfite         <10 ppm           Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin C         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Added Sugars	0 g			
Total Sulfur         0 * g           ****Sulfite         <10 ppm	Protein	0 * g			
****Sulfite         <10 ppm	Total Nitrogen	0 * g			
Total Vitamins         0 mg           Vitamin A         0 mg           Vitamin C         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Total Sulfur	0 * g			
Vitamin A         0 mg           Vitamin C         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	***Sulfite	<10 ppm			
Vitamin C         0 mg           Vitamin D         0 mcg           Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Total Vitamins	0 mg			
Vitamin D         0         mcg           Folic Acid         0         mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Vitamin A	0 mg			
Folic Acid         0 mcg           Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Vitamin C	0 mg			
Ash         3.7 * g           Calcium         780 mg           Iron         2 mg           Potassium         25 mg           Phosphorous         3 mg	Vitamin D	0 mcg			
Calcium 780 mg  Iron 2 mg  Potassium 25 mg  Phosphorous 3 mg	Folic Acid	0 mcg			
Iron 2 mg Potassium 25 mg Phosphorous 3 mg	Ash	3.7 * g			
Potassium 25 mg Phosphorous 3 mg	Calcium	780 mg			
Phosphorous 3 mg	Iron	2 mg			
	Potassium	25 mg			
* Total Analysis 100.0 g	Phosphorous	3 mg			
15.5.5	* Total Analysis	100.0 g			

<sup>\*\*</sup> Does not meet FDA definition

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<sup>\*\*\*</sup> See Sulfite Statement