



SETHNESS ROQUETTE

EXCELLENCE IN CARAMELS

General Product Description Powder Caramel Colors (Typical Values)

PRODUCT	TP K _{0.56} (level of darkness)	Hue Index (level of redness)	pH (1%)	PROCESS CLASS	IONIC CHARACTER
RT175	0.177	6.6	5.5	1	Neutral
RT198	0.210	6.0	8.3	1	Neutral
SB245*	0.250	5.7	8.0	1	Neutral
RT220	0.222	5.9	5.6	3	Positive
P330	0.333	4.8	7.8	3	Positive
P450	0.450	4.8	6.5	3	Positive
P600	0.604	4.6	8.4	3	Positive
LF035**	0.034	4.0	4.5	4	Negative
LF320**	0.320	5.3	4.1	4	Negative
LF410	0.411	4.7	8.2	4	Negative
AP680	0.687	4.1	3.6	4	Negative
LF735**	0.700	4.4	7.3	4	Negative
SBL702* / **	0.739	4.5	6.0	4	Negative
858	0.840	4.1	5.8	4	Negative

Certified Organic Powder Caramel Color

OC234*	0.230	6.1	6.6	1	Neutral
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* Non-GMO Project Verified



** Low 4-Methylimidazole

Please note:

- Class I and Class III Caramel Colors are low in sulfite.
- 4-Mel is not formed in the production of Class I and Class II Caramel Colors.
- SETHNESS ROQUETTE offers low 4-Mel options for Class III and IV Caramel Colors.