PRODUCT SPECIFICATIONS & TECHNICAL DATA

CS1
CARAMELIZED SUGAR SYRUP
LIQUID CARAMEL

Description
According to Title 21 CFR 73.85, the color additive Caramel is the dark brown liquid or solid material resulting from the carefully controlled heat treatment of food-grade carbohydrates. Certain food-grade acids, alkalis and salts may be employed to assist caramelization.

Ingredients list: Caramel
Labelling: Caramel

Organoleptic properties
Appearance: Light brown, fluid liquid
Odor: Typical
Taste: Sweet, slightly bitter, burnt sugar taste

Chemical / Physical properties – Specifications (as manufactured)
Tinctorial Power: 0.0001-0.0002 (560 nm), Absorbance units
pH: 3.2-4.6 (as is)
Baume': 39.0-39.8 @ 60°F (15.5°C)
Specific Gravity: 1.368-1.378 @ 60°F (15.5°C)

Chemical / Physical properties - Indicative values
Color Intensity: 0.00004-0.00011 (610 nm), Absorbance units
Dry Matter: 73.2%
Density: 11.39-11.48 (lb/gal @ 60°F (15.5°C))

Microbiological properties
Aerobic Plate Count: < 200 cfu/g
Yeast: < 10 cfu/g
Mold: < 10 cfu/g
E. coli: < 3 MPN/g
Salmonella: Negative/25g
Heavy Metals

<table>
<thead>
<tr>
<th>Element</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Arsenic</td>
<td>&lt; 0.1 ppm</td>
</tr>
<tr>
<td>Lead</td>
<td>&lt; 0.1 ppm</td>
</tr>
<tr>
<td>Mercury</td>
<td>&lt; 0.01 ppm</td>
</tr>
<tr>
<td>Cadmium</td>
<td>&lt; 0.1 ppm</td>
</tr>
</tbody>
</table>

GMO / Genetically Engineered (GE) status

Non-GE: Verified by the Non-GMO Project.

Raw Material

Carbohydrate source: Cane Sucrose Syrup

Conformity & Use

Conformity: 21 CFR 73.85, 21 CFR 182.1235 (GRAS)
Use: Follow Good Manufacturing Practices (GMPs)

Packaging, Storage Conditions, Best Used within

Packaging: Food Grade: 4x1 gal/case, 5 gal containers, 55 gal drum and bulk
Storage conditions: Cool and dry environment, preferably not to exceed 90°F (32°C). Product should be maintained above 65°F (18.3°C).
Best Used Within: 24 months from date of manufacture

Allergens

No protein allergens present. Gluten-free by source.

Disclaimer

The information provided in this Product Specification & Technical Data document relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. All information and instructions provided in this Product Specification & Technical Data document are based on the current state of our knowledge at the latest revision date indicated. It is the responsibility of the user to be aware of and to follow the regulations applying to our product for its possession, handling and use. Nutrition Data is compiled from the average analysis of typical batches of this product. It is the final user’s responsibility to determine the nutritional content of their product. Nutrition Data is for guidance only.
### CS1
#### Nutrition Data (per 100g)

<table>
<thead>
<tr>
<th>Nutrient</th>
<th>Value</th>
</tr>
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<tbody>
<tr>
<td>Calories</td>
<td>270 (Calories kcal)</td>
</tr>
<tr>
<td>Kilojoules</td>
<td>1130 (Kilojoules kJ)</td>
</tr>
<tr>
<td>Moisture</td>
<td>26.8 * g</td>
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<tr>
<td>Total Fat</td>
<td>0 * g</td>
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<tr>
<td>Saturated Fat</td>
<td>0 g</td>
</tr>
<tr>
<td>Trans Fat</td>
<td>0 g</td>
</tr>
<tr>
<td>Cholesterol</td>
<td>0 mg</td>
</tr>
<tr>
<td>Sodium</td>
<td>5 mg</td>
</tr>
<tr>
<td>Total Carbohydrates</td>
<td>73.1 * g</td>
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<tr>
<td><strong>Dietary Fiber</strong></td>
<td>0 g</td>
</tr>
<tr>
<td>Total Sugars</td>
<td>63.8 g</td>
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<tr>
<td>Added Sugars</td>
<td>0 g</td>
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<tr>
<td>Protein</td>
<td>0 * g</td>
</tr>
<tr>
<td>Total Nitrogen</td>
<td>0 * g</td>
</tr>
<tr>
<td>Total Sulfur</td>
<td>0 * g</td>
</tr>
<tr>
<td>***Sulfite</td>
<td>&lt;10 ppm</td>
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<tr>
<td>Total Vitamins</td>
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</tr>
<tr>
<td>Vitamin A</td>
<td>0 mg</td>
</tr>
<tr>
<td>Vitamin C</td>
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</tr>
<tr>
<td>Vitamin D</td>
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<tr>
<td>Folic Acid</td>
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<tr>
<td>Ash</td>
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<tr>
<td>Calcium</td>
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</tr>
<tr>
<td>Iron</td>
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<tr>
<td>Potassium</td>
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</tr>
<tr>
<td>Phosphorous</td>
<td>1 mg</td>
</tr>
<tr>
<td>* Total Analysis</td>
<td>100.0 g</td>
</tr>
</tbody>
</table>

** Does not meet FDA definition

*** See Sulfite Statement