TENTATIVE
PRODUCT SPECIFICATIONS & TECHNICAL DATA

SBL4
LIQUID CARAMEL COLOR, CLASS IV – E150d

Description
According to Title 21 CFR 73.85, the color additive Caramel is the dark brown liquid or solid material resulting from the carefully controlled heat treatment of food-grade carbohydrates. Certain food-grade acids, alkalis and salts may be employed to assist caramelization.

Ingredients list: Caramel Color
Labelling: Caramel Color, Caramel

Organoleptic properties
Appearance: Dark brown, fluid liquid
Odor: Typical
Taste: Characteristic bitter, burnt sugar taste

Chemical / Physical properties – Specifications (as manufactured)
- Tinctorial Power: 0.342-0.378 (560 nm, 0.1% solution), Absorbance units
- pH: 2.7-3.4 (as is)
- Baume': 29.0-30.5 @ 60°F (15.5°C)
- Specific Gravity: 1.250-1.266 @ 60°F (15.5°C)
- 4-Methylimidazole (4-Mel): < 50 ppm

Chemical / Physical properties - Indicative values
- Color Intensity: 0.215-0.230 (610 nm, 0.1 % solution), Absorbance units
- Dry Matter: 49.3%
- Density: 10.41-10.55 (lb/gal @ 60°F (15.5°C))

Microbiological properties
- Aerobic Plate Count: < 200 cfu/g
- Yeast: < 10 cfu/g
- Mold: < 10 cfu/g
- E. coli: < 3 MPN/g
- Salmonella: Negative/25g

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Heavy Metals

Arsenic: < 0.1 ppm
Lead: < 0.1 ppm
Mercury: < 0.01 ppm
Cadmium: < 0.1 ppm

GMO / Genetically Engineered (GE) status

Non-GE: Verified by the Non-GMO Project.

Raw Material

Carbohydrate source: Cane Sucrose Syrup

Conformity & Use

Conformity: 21 CFR 73.85, 21 CFR 182.1235 (GRAS), Food Chemical Codex (FCC)
Use: Follow Good Manufacturing Practices (GMPs)

Packaging, Storage Conditions, Best Used within

Packaging: Food Grade: 5 gal containers, 55 gal drum and bulk
Storage conditions: Cool and dry environment, preferably not to exceed 90°F (32°C). Product should not be allowed to freeze.
Best Used Within: 6 months from date of manufacture

Allergens

No protein allergens present. Gluten-free by source. Sulfites present (as process reactants).

Disclaimer

The information provided in this Product Specification & Technical Data document relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. All information and instructions provided in this Product Specification & Technical Data document are based on the current state of our knowledge at the latest revision date indicated. It is the responsibility of the user to be aware of and to follow the regulations applying to our product for its possession, handling and use. Nutrition Data is compiled from the average analysis of typical batches of this product. It is the final user's responsibility to determine the nutritional content of their product. Nutrition Data is for guidance only.
<table>
<thead>
<tr>
<th></th>
<th>Calories/Calories (kcal)</th>
<th>Kilojoules/Kilojoules (kJ)</th>
<th>Moisture/ * g</th>
<th>Total Fat/ * g</th>
<th>Saturated Fat/ 0 g</th>
<th>Trans Fat/ 0 g</th>
<th>Cholesterol/ 0 mg</th>
<th>Sodium/ 30 mg</th>
<th>Total Carbohydrates/ 34.7 * g</th>
<th>** Dietary Fiber/ 0 g</th>
<th>Total Sugars/ 5.9 g</th>
<th>Added Sugars/ 0 g</th>
<th>Protein/ * g</th>
<th>Total Nitrogen/ 1.0 * g</th>
<th>Total Sulfur/ 3.9 * g</th>
<th>*** Sulfite/ &lt;2800 ppm</th>
<th>Total Vitamins/ 0 mg</th>
<th>Vitamin A/ 0 mg</th>
<th>Vitamin C/ 0 mg</th>
<th>Vitamin D/ 0 mcg</th>
<th>Folic Acid/ 0 mcg</th>
<th>Ash/ 9.7 * g</th>
<th>Calcium/ &lt;2 mg</th>
<th>Iron/ &lt;1 mg</th>
<th>Potassium/ 3670 mg</th>
<th>Phosphorous/ &lt;1 mg</th>
<th>* Total Analysis/ 100.0 g</th>
</tr>
</thead>
</table>

** Does not meet FDA definition
*** See Sulfite Statement